



SUNRISE
GROUP

The Dawn of New Era in Stainless Steel

AN ISO 9001:2008 CERTIFIED COMPANY

MADE IN INDIA MADE FOR THE WORLD

One of India's Leading Manufacturers
of Stainless Steel Welded Pipes & Tubes



www.sunrisestainless.com
www.sunmarkstainless.com

Sunrise Stainless Pvt. Ltd. company of Sunrise group, which is a well diversified group in stainless steel industry. Right from inception and throughout last 42 years, Sunrise group has ventured into manufacturing of varied Stainless Steel products in Domestic and International markets. Visionary par excellence Mr. Mahendra Shah had started the business way back in early seventies followed by the second generation.

During the last decade : SSPL" has been growing in a scorching pace having more than 1200 employees and widening customer base to reach a turn over of its pipe division to 30 million USD per annum & Group turnover around 100 million USD in 2015. Plans are on the anvil to achieve a targeted sales of 200 million USD by 2017.

True to its business line Sunrise Group has brought a “ **New Era in Stainless Steel**” by backward integrating to form a state-of-the art manufacturing plant for Stainless Steel Welded, Pipes/Tubes. Within a short span of time “SSPL” have ruffled many feathers in the stainless steel pipe industry with uncompromising quality standards, timely delivery and aggressive pricing, which has catapulted “SSPL” into a enviable position in the market. All this wouldn't have been possible without the support of our employees, business partners and continued support from our customers. We are already a regular supplier to many renowned companies in core sector industries like:- Oil & Gas, Petrochemicals, Chemical & fertilizers, Cement, Engineering, Construction, Sugar, Nuclear & Thermal Energy, Paper & Pulp, Ship Building etc.

Our uncompromising attitude towards quality has earned us coveted **DIN EN ISO 9001-2008, ISO 14001-2004, OHSAS 18001-2007 & PED certifications, AD 2000-Merkblat WO**

Our Product range comprises of :-

Stainless Steel Pipes / Tubes

Stainless Steel Square Pipes / Tubes

Stainless Steel Rectangular Pipes / Tubes in Welded.



Sun Mark Stainless is borne out of forward integration of Sunrise Group to widen its product portfolio and catering to the ever expanding international market needs.

Sun Mark Stainless has the best state of the art plant where all the new 9 lines for welded pipes/ Tubes making machine and Tubes have been procured from all the leading machine manufacturers in the world.

Sun Mark Stainless has already started its production from April 2015. Sunrise Group will be increasing its production capacity by more than 1800 Tones / month for Stainless Steel welded pipes / tubes.

And for Butt Weld Fittings production would be commencing from November 2016.

Our Product range comprises of :-

Stainless Steel Welded Pipes / Tubes

Stainless Steel Butt Weld Fittings

CERTIFICATE

TUV NORD

Management system as per
ISO 9001 : 2008

in accordance with TUV NORD provisions, it is hereby notified that

SUNRISE STAINLESS PRIVATE LIMITED
HONGS : Plot No. 165, 7th Stage and 24th,
Mysore City, Mysore District,
Dist.Dharwadrgar : 582 725, Gujarat,
India

is eligible for quality management system in the place covered by the following order:

Manufacture and Supply of Stainless Steel Wasted and Seamless Pipes & Tubes.

Designation Registration No.: 000 00 00000
Date of registration: 20-08-2010

Valid till: 20-08-2015

Signature:
TUV NORD AG
at 582 725 (DIN EN ISO 9001)

Issued: 08.07.2012
Place: Münster

This certificate was obtained in accordance with the TUV NORD auditing and certification conditions and is subject to regular surveillance audits.

TUV Nord, Postfach 1007, Rönninghausen - L 83 00, Rönninghausen (NR), Germany - 41066-0000, info@tuv-nord.de

IAP

TÜV NORD

CERTIFICATE

Manufacturing company as per
ISO 14001 : 2004

is in compliance with TÜV NORD CERT procedures, it is hereby certified that

SUNRISE STAINLESS PRIVATE LIMITED
Plot No. 3426, 3427, 3428 and 3429,
Phase IV, MIDC Chhatrapati, Tarapur, District -
Dahanu - 401 205, Gujarat,
India

and/or a management system in line with the rules and standards for the following scope:

Manufacture and Supply of Stainless Steel Washed and Sandblasted Pipes & Tubes

valid until **31.03.2019**

and/or as per request
of the client, it is also certified

TÜV NORD
TÜV NORD CERT GmbH
at TÜV NORD CERT GmbH (parent)

The certificate has been issued in accordance with the TÜV NORD CERT auditing and
certification procedures and subject to regular surveillance audits.

TÜV NORD CERT India Certification ID NORD-India www.tuv-nord.com/india
TÜV Nord, Tiefen Seil, 40474 Hamburg, Germany D-40474 Hamburg certification@tuv-nord.com

IAF **ILAC**
MEMBER OF THE INTERNATIONAL
FEDERATION OF SUPERMARKET
BODIES

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TUV NORD

CERTIFICATE
The TÜV NORD Systems GmbH & Co. KG
certifies that the company
Sunrise Stainless Pvt. Ltd.
Plot No. 3428, 3427, 3428 & 3436, Phase-IV
GIDC Chhatral, Taluka-Kalol, Dist. Gandhinagar
Chhatral - 382 728, Gujarat, India
has been certified and recognized as member participating according to
AD 2005-Merkblatt W9
Certificate No.: 07203/1408/W9/1791/17

The scope of approval is available in the annex
"Scope of approval"
File no.: 811 684 521 / 001-0017

The company fulfills the following essential requirements:
- Fulfilling the requirements of the relevant standards and regulations
- Maintaining the quality of the products and services and the reliability and integrity of products based
on the requirements of the relevant standards and regulations

This certificate is valid until
January 2020




Dated: 20/01/2017

Hilke Beyer, System Engineer
Telephone: +49 531 305-2222
www.tuv-nord.com

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<h1>CERTIFICATE</h1>	
<p>Management system as per ISO 14001 : 2004</p>	
<p>on certificate no. 03-000012027 products in its facility located at:</p>	
<p>SUN MARK STAINLESS PRIVATE LIMITED Sector No. 20A, Street Address Taka Road, District Haryana, District Gurgaon, Gurgaon, Haryana, State: Haryana, PIN 122 002, India, India, 122002</p>	
<p>TUV NORD TÜV NORD CERT TÜV NORD AG</p>	
<p>and/or corresponding products in its plant the address detailed by the following page</p>	
<p>Manufacture and Supply of Stainless Steel Welded and Seamless Pipes and Tubes</p>	
<p>Reference Number: 03-000012027 Issue Date: 01-06-2010</p>	
<p>S.C.E. TÜV NORD CERT TÜV NORD AG</p>	
<p>Valid until: 01-06-2012 (upon expiry of 2 consecutive years) and 03-000012027 validity will be automatically renewed, unless notified to register with our office.</p>	
<p>TUV NORD CERT GmbH Industriestraße 1, D-42699 Solingen, Germany Tel.: +49 2125 3737-1000 Fax: +49 2125 3737-1001 E-Mail: info@tuvnord.de Web: www.tuvnord.de</p>	<p>03-000012027 Issue Date: 01-06-2010 Place: Solingen</p>
<p>TUV NORD CERT GmbH Industriestraße 1, D-42699 Solingen, Germany Tel.: +49 2125 3737-1000 Fax: +49 2125 3737-1001 E-Mail: info@tuvnord.de Web: www.tuvnord.de</p>	<p>03-000012027 Issue Date: 01-06-2010 Place: Solingen</p>
<p>IAF GLOBAL International Accreditation Forum 1801 North 17th Street, Suite 200, Arlington, VA 22209, USA Tel: +1 703 261 4382 Fax: +1 703 261 4383 E-Mail: info@iaf-cert.org Web: www.iaf-cert.org</p>	

CERTIFICATE 

Management system in acc.
ISO 9001:2001-2007

is certified in accordance with the requirements of the standard

SUN MARK ETABLISH-PRIVATE LIMITED
Barnes No. 126, Main, Aster-Take Mills,
Chittaranjan Road, Rajshahi Road, Tashira Road,
Kamal Khatun, P.O. Bagura, District, Tangaila,
Bangladesh



certification is valid for the following products:

**Manufacture and Supply of Stainless Steel Washed and Stainless
Pipes and Tubes**

Manufacturing Plant: **Chittaranjan Road, Rajshahi Road, Tashira Road, Kamal Khatun, P.O. Bagura, District, Tangaila, Bangladesh**

Address: **Chittaranjan Road, Rajshahi Road, Tashira Road, Kamal Khatun, P.O. Bagura, District, Tangaila, Bangladesh**

Valid until: **01.01.2010**

 **TUV NORD**

certification is valid for the following products:

**Manufacture and Supply of Stainless Steel Washed and Stainless
Pipes and Tubes**

Manufacturing Plant: **Chittaranjan Road, Rajshahi Road, Tashira Road, Kamal Khatun, P.O. Bagura, District, Tangaila, Bangladesh**

Address: **Chittaranjan Road, Rajshahi Road, Tashira Road, Kamal Khatun, P.O. Bagura, District, Tangaila, Bangladesh**

Valid until: **01.01.2010**

 **TUV NORD**

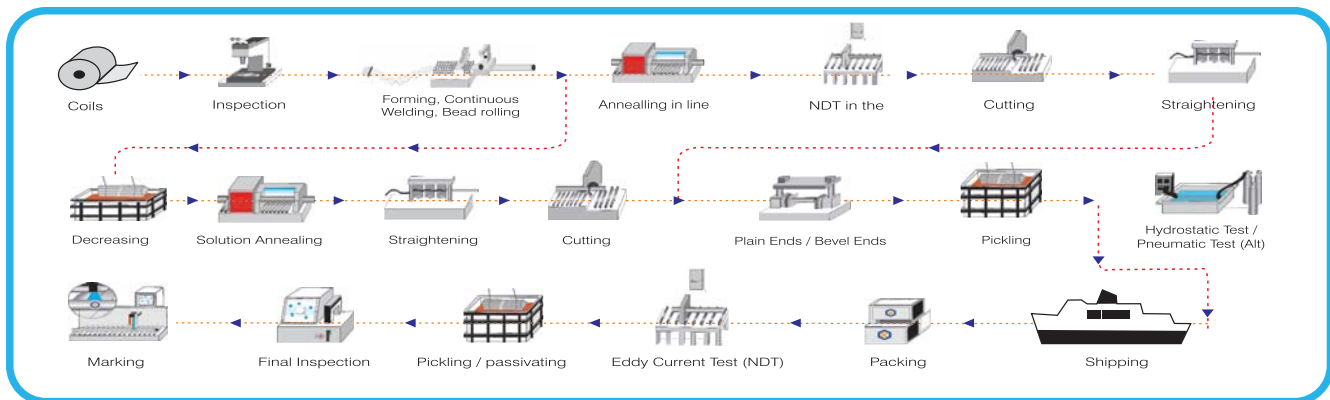
BS OHSAS 18001 : 2007 by TUV NORD



WELDED PIPES & TUBES

Welded Pipes / Tubes making operations are carried out on the tube mill. Cold / Hot stainless steel strip are slitted to the required width as per the diameter of tube to be formed. The strips are then feed to the uncoiler from where it passes through Series of rollers & continuously formed into a tubular shape and welded by tungsten-inert-gas (TIG) welding. It is highly precision complete automated process where the edge of strips are heated and fused together under a protected in atmosphere of argon gas through a non consumable electrode without using a filler metal. The tubes also pass through a series of sizes rolls to ensure ovality, tolerance and then are cut to length. It is then annealed, straightened, hydro-tested, pickled and passivated. The tubes then undergo a 100% visual and dimensional inspection. Then the tubes are marked and suitably packed before dispatch.

PROCESS OF WELDED STAINLESS STEEL TUBE / PIPE



WELDED PIPES & TUBES



Specifications	ASME / ASTM A249 / A 269 / A 270 / A 2554 / A 312 / EN 10217-7. Equivalent to EN & DIN Standards
O.D	12.70 mm to 323.85.mm
N.B	3/8" - 12"
Thickness	0.9 mm to 9.53 mm Sh5 / Sh10 / Sh40
Length	up to 11.6 meters
Process Features	Solution Annealed - Pickled & Passivated
Surface Finish	Pickled / Polished (OD), finish 180#, 240#, 320#, 400# & 600#
Grade	201 / 304 / 304L / 316 / 316L / 321

APPLICATION INDUSTRIES

Stainless Steel applications

Chemical & Pharma Industries
Surgical & Medical equipments

Line Piping

Sugar, Food, Dairy industries
Instrumentation
Refineries / Petrochemicals
Paper & Pulp Industries

Engineering

Heat Exchangers
Boilers / Economizers / Super Heaters
Automotive Industry
Exhausts
Accessories
Interior

Projects & construction

Railways train coaches
Metro stations
Airports / Buses & Bus shelters
Architecture, Home Decor and
Furnitures
Building / Malls
Sanitary & Plumbing
(Sinks/ Pipe fittings etc.)

QUALITY POLICY

"Keeping Quality as our utmost priority, we at Sunrise Stainless Pvt. Ltd. hereby declare to comply by the accepted National and International standards by implementing proven and state of the art technology, machineries, continual improvement in systems and procedures, best human resource practices giving equal importance to health, safety and environment."



QUALITY THAT INSPIRES CUSTOMER CONFIDENCE



Quality is given utmost importance in our company because we believe our survival depends on it. Implementing best quality management practice at every step of manufacturing and ensuring excellent quality products are manufactured and delivered to the customers.

Such dedication is the hallmark of Sunrise Quality Assurance plan. Our state of the art and modern testing equipments ensure superior quality and sustainability.

TESTING FACILITIES

Quality & Testing equipments include

Mechanical Testing & chemical testing

Spectrometer

PMI (Positive Metal identification) tester for mix-up control and traceability

Hydro testing - For pipes & tubes done at 2500 Psi and above

Micro-scope with image analyzer for micro-structrue test & analysis

Air under water testing

universal testing machine

Digital hardness tester

IGC PR.A.B.C & E as per ASTM A 262

Eddy current testing

So that after many years also the durability and resilience of our products shine through.



STANDARD EXPORT PACKING



LOADING OF MATERIAL





Ahmedabad Office : 310, Ashirwad Paras, Corporate Road, Prahladnagar, Ahmedabad : 380015 Gujarat, India

Tel. : +91 79 30221110 / 30222110

Fax : +91 79 30221220

Email : exim@sunrisestainless.com / exim@stwpl.in

Skype : sunrise.stainless

Web : www.sunrisestainless.com/www.sunmarkstainless.com



Works



3426-28,3435, GIDC, Phase - IV, Chhatral,
Dist. Gandhinagar, Gujarat - India

Works



Sun Mark Stainless Pvt. Ltd.

Survey No. 205-219, Nr. Sintex HealthCare,
Chhatral - Kadi Highway, Indrad, Gujarat – india

European Stock & Authorized Distributor



Gual Steel, S.L.

Contact Person : MR XAVIER GUAL

Tel : 902 316 304 (Outside Spain) +34 93 820 38 05

Fax : 902 932 304 (Outside Spain) +34 93 820 38 40

E : comercial@gualsteel.com | W : www.gualsteel.com

Areas: European Nations, UK and North Africa



TRADEMARK-INOX

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